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D4154-041
Job Sheet 189952



Part No: D4154-041

Job Qty: 5 pcs

DAS
21
9-89

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/1/19

Job Tracking No:

Due Date: 2/21/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG REV F IPP Rev:A 10.09.21 new issue DD verf:EC IPP Rev:B 10.11.04 added DT9684 DD verf:EC IPP Rev:C 11.04.14 as per dwg revB DD verf:EC IPP Rev:D 12.09.14 as per dwg revE DD verf:JLM IPP REV:E 15.1016 AS PER DWG REV:F7 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	5 pcs	2/21/19	2/21/19	0.00	17.24	Large Fab - 1		MV MAF
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
110	QC 9	5 pcs	2/21/19	2/21/19	0.00	0.00	Large Fab - 9		CL
							QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
120	QC 5	5 pcs	2/21/19	2/21/19	0.00	0.00	QC 9 - 9		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		



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Container No: S191509



Part: D4154-041

Job No: 189952

Serial No/Batch: S191509

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/13/19

150	Small Fab - 2 - B4B	5 pcs	2/21/19	0.00	0.42	QC 5 - 50	EL
						QC 5 - 30	
						QC 5 - 40	
						Small Fab - 1 - B4B	RD 19-6-18
						Small Fab - 2 - B4B	
						Small Fab - 3 - B4B	
						Small Fab - 4 - B4B	
						Small Fab - 5 - B4B	
160	QC 5	5 pcs	2/21/19	0.00	0.00	Small Fab - 6 - B4B	
						Small Fab - 7 - B4B	
						QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	
						QC 5 - 30	
						QC 5 - 40	
170	Packaging 3-1 - Stock - B4B	5 pcs	2/21/19	0.00	0.00		DAS
						Packaging 3 - 1 - B4B	40
						Packaging 3 - 2 - B4B	9-89
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	FP-002
						Packaging 3 - 16 - B4B	21 19-6-20
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	

				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180	QC 21 - SA	5 pcs	2/21/19	0.00 0.00	QC 21 - SA - 21 QC 21 - SA - 70 QC 21 - SA - 53
Part Op 100 - (Weld per dwg A/R S.S. rod Batch: _____) Descriptions: 110 - (QC9- Inspect visual per QSI004- Fusion Welds) 120 - (QC5- Inspect part completeness to step on W/O) 160 - (QC5- Inspect part completeness to step on W/O) 170 - (Identify as per dwg & Stock Location: _____) 180 - (QC21- Final Inspection - Work Order Release) Per Guard 5184717 21 8-29 JUN 20 2019					
Job BOM					
Part / Item	Component Name	Quantity	Operation		Container
D4154-1	Plate	5 pcs (1 ea)	100-Large Fab - Welded Assy-1		
D4155-041	Wearbar Assembly	5 pcs (1 ea)	100-Large Fab - Welded Assy-1		5185637
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Large Fab - Welded Assy-1	D4154-1	5	19	0	
	D4155-041	5	8	0	
Part Specifications					
Specifications could not be found.					

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